



VARIABLE PITCH

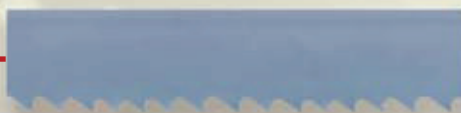
- VARYING GULLET DEPTH
- 0° RAKE ANGLE
- VARIABLE TOOTH SPACING

ADVANTAGES

- Excellent Chip Carrying Capacity
- Reduces Harmonic Vibration

BENEFITS

- Improves Blade Life
- Reduces Noise
- Cuts Smoother & More Efficiently



VARIABLE PITCH POSITIVE RAKE

- VARYING GULLET DEPTH
- VARIABLE TOOTH SPACING
- POSITIVE RAKE ANGLE

ADVANTAGES

- Better Chip Formation
- Excellent Chip Carrying Capacity
- Reduces Harmonic Vibration
- More Aggressive Cutting

BENEFITS

- Cuts Smoother, Cuts Faster
- Wide Range of Applications
- Reduces Noise
- Easier Chip Generation



STANDARD RAKER

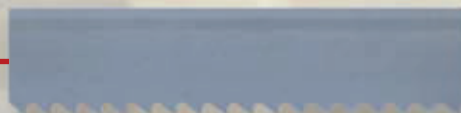
- EQUALLY SPACED TEETH
- 0° RAKE ANGLE

ADVANTAGES

- Excellent Chip Carrying Capacity

BENEFITS

- General Purpose



SKIP

- WIDE FLAT GULETS
- 0° RAKE ANGLE
- EQUALLY SPACED TEETH

ADVANTAGES

- Excellent Chip Carrying Capacity
- Provide Coarse Pitch on Narrow Bands
- Flat Gullets

BENEFITS

- Excellent Cutting for Non-Metallic & Non-Ferrous Applications, (Wood, Plastic, Brass, Copper, Bronze & Aluminum)
- Help Break "Stringy" Chips



HOOK

- WIDE ROUNDED GULETS
- EQUALLY SPACED TEETH
- POSITIVE RAKE ANGLE

ADVANTAGES

- Excellent Chip Carrying in Non-Metallic Applications
- Positive Rake Provides Better Tip Penetration with Less Feed Pressure

BENEFITS

- Good Cutting Performance in Discontinuous Chip Forming Materials (Cast Iron)
- Fast Cutting with Good Surface Finish

